

# TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
<b>POWER STEERING VANE PUMP (1AZ-FE)</b>			
Rear housing x Front housing	22	220	17
Pressure port union	69	700	51
Suction port union set bolt	12	122	9
Pump assy set bolt	43	440	32
Oil pressure switch	21	215	15
<b>POWER STEERING VANE PUMP (1CD-FTV)</b>			
Rear housing x Front housing	24	240	17
Pressure port union	83	850	63
Vane pump oil reservoir sub-assy set bolt	Front housing side	13	130
	Rear housing side	24	240
Pressure feed tube x Vane pump assy	51.5	525	38
PS vane pump assy set bolt	39.2	400	29
<b>POWER STEERING GEAR</b>			
Hub nut	103	1,050	76
Drive shaft lock nut	216	2,203	159
Lower suspension arm x Steering knuckle	123	1,254	90
Steering knuckle x Shock absorber	210	2,141	155
Tie rod end lock x Steering knuckle	49	500	36
Speed sensor x Steering knuckle	8.0	82	71 in·lbf
Speed sensor wire harness bracket set bolt	19	194	14
Stabilizer bar link x Steering knuckle	74	755	55
Front suspension member body mounting stopper front	133	1,356	98
Front suspension member brace rear x Body	Bolt A:	133	1,356
	Bolt B:	80	816
Transverse engine engine mounting insulator x Suspension crossmember	80	816	59
Engine mounting member sub-assy center x Suspension crossmember	80	816	59
Control valve housing set bolt	18.1	185	13
Rack guide spring cap	83.7	854	62
Cylinder end stopper	122	1,244	90
Rack x Rack end	72 (103)	736 (1,050)	53 (76)
Tie rod end lock nut	74	755	54
Turn pressure tube union nut	22.2 (24.5)	227 (250)	16 (18)
PS gear assy set bolt	49	500	36
Pressure feed and return tubes x Control valve housing	40.6 (44.1)	415 (450)	30 (33)
Steering gear outlet return tube (RHD steering position type)	40.6 (44.1)	415 (450)	30 (33)
Pressure feed tube clamp set bolt	7.8	80	69 in·lbf
Steering intermediate shaft x Control valve shaft	36	367	27

( ): For use without SST